

## CLAIMS

What is claimed is:

1. A method for estimating exportation time, for connecting an output/input interface of a manufacturer through a network to a system for estimating exportation time, wherein the system estimates product exportation time for client orders received by the output/input interface of the manufacturer according to practical operating conditions in product manufacture; the method comprising the steps of:

- (1) determining via the system if the output/input interface of the manufacturer submits a data uploading request, wherein if no uploading request is submitted, step (3) is followed; or else, the system receives manufacture associated data of client order data, material requirement data and stock record data that are uploaded by the manufacturer, and stores the uploaded data in a database of the system, and then step (2) is followed;
- (2) processing data operation for the manufacture associated data of the client order data, the material requirement data and the stock record data, and storing operation data results of manufacture schedule data, order reply data, abnormal condition data and material insufficiency data in the database; then, the step (1) is followed;
- (3) determining via the system if the manufacturer submits a data downloading request, wherein if the downloading request is submitted, step (4) is followed; or else, the step (1) is followed; and
- (4) downloading operation data results from the database corresponding to the submitted request from the manufacturer, and transmitting the downloaded operation data results to the output/input interface of the manufacturer.

2. The method of claim 1, wherein the step (2) further comprises the steps of:

- (2-1) retrieving the client order data from the database of the system for obtaining an